

Profondeur de coupe et avance recommandées, métriques

Plaquettes positives CoroTurn® 107

Plaquette	Profondeur de coupe rec.			Avance recommandée		
	a_p = mm			f_n = mm/tr		
	Min.	max.		Min.	max.	
CCMT120404-WM	2.00	0.50	4.00	0.25	0.15	0.40
CCMT120408-WM	2.00	0.70	4.00	0.30	0.15	0.50
DCMX11T304-WM	1.50	0.50	4.00	0.25	0.12	0.40
DCMX11T308-WM	1.50	0.50	4.00	0.30	0.15	0.50
TCMX110304-WM	1.20	0.50	3.00	0.25	0.12	0.35
TCMX110308-WM	1.20	0.50	3.00	0.30	0.15	0.50
TCMX16T308-WM	1.50	0.50	4.00	0.30	0.15	0.50
CCMT060204-PM	0.64	0.20	2.40	0.11	0.06	0.17
CCMT060208-PM	0.64	0.40	2.40	0.15	0.08	0.23
CCMT09T304-PM	0.64	0.25	3.00	0.15	0.08	0.23
CCMT09T308-PM	0.80	0.50	3.00	0.20	0.10	0.30
CCMT120404-PM	0.96	0.30	3.60	0.18	0.09	0.27
CCMT120408-PM	0.96	0.60	3.60	0.24	0.12	0.36
CCMT120412-PM	0.96	0.72	3.60	0.29	0.14	0.43
DCMT070204-PM	0.60	0.19	2.25	0.11	0.06	0.17
DCMT070208-PM	0.60	0.38	2.25	0.15	0.08	0.23
DCMT11T304-PM	0.80	0.25	3.00	0.15	0.08	0.23
DCMT11T308-PM	0.80	0.50	3.00	0.20	0.10	0.30
DCMT11T312-PM	0.80	0.60	3.00	0.24	0.12	0.36
SCMT09T304-PM	0.80	0.25	3.00	0.15	0.08	0.23
SCMT09T308-PM	0.80	0.50	3.00	0.20	0.10	0.30
SCMT120404-PM	0.96	0.30	3.60	0.18	0.09	0.27
SCMT120408-PM	0.96	0.60	3.60	0.24	0.12	0.36
SCMT120412-PM	0.96	0.72	3.60	0.29	0.14	0.43
TCMT090204-PM	0.60	0.19	2.25	0.11	0.06	0.17
TCMT090208-PM	0.60	0.38	2.25	0.15	0.08	0.23
TCMT110304-PM	0.67	0.21	2.50	0.13	0.06	0.19
TCMT110308-PM	0.67	0.42	2.50	0.17	0.09	0.26
TCMT110312-PM	0.67	0.50	2.50	0.20	0.10	0.31
TCMT16T304-PM	0.80	0.25	3.00	0.15	0.08	0.23
TCMT16T308-PM	0.80	0.50	3.00	0.20	0.10	0.30
TCMT16T312-PM	0.80	0.60	3.00	0.24	0.12	0.36
TCMT220408-PM	0.96	0.60	3.60	0.24	0.12	0.36
VBMT160404-PM	0.72	0.23	2.70	0.14	0.07	0.20
VBMT160408-PM	0.72	0.45	2.70	0.18	0.09	0.27
VBMT160412-PM	0.72	0.54	2.70	0.22	0.11	0.32
CCMT060204-MM	0.64	0.20	2.40	0.11	0.06	0.17
CCMT060208-MM	0.64	0.40	2.40	0.15	0.08	0.23
CCMT09T304-MM	0.64	0.25	3.00	0.15	0.08	0.23
CCMT09T308-MM	0.80	0.50	3.00	0.20	0.10	0.30
CCMT120404-MM	0.96	0.30	3.60	0.18	0.09	0.27
CCMT120408-MM	0.96	0.60	3.60	0.24	0.12	0.36
CCMT120412-MM	0.96	0.72	3.60	0.29	0.14	0.43
DCMT070204-MM	0.60	0.19	2.25	0.11	0.06	0.17
DCMT070208-MM	0.60	0.38	2.25	0.15	0.08	0.23
DCMT11T304-MM	0.80	0.25	3.00	0.15	0.08	0.23
DCMT11T308-MM	0.80	0.50	3.00	0.20	0.10	0.30
DCMT11T312-MM	0.80	0.60	3.00	0.24	0.12	0.36
SCMT09T304-MM	0.80	0.25	3.00	0.15	0.08	0.23
SCMT09T308-MM	0.80	0.50	3.00	0.20	0.10	0.30
SCMT120404-MM	0.96	0.30	3.60	0.18	0.09	0.27
SCMT120408-MM	0.96	0.60	3.60	0.24	0.12	0.36
SCMT120412-MM	0.96	0.72	3.60	0.29	0.14	0.43
TCMT090204-MM	0.60	0.19	2.25	0.11	0.06	0.17
TCMT090208-MM	0.60	0.38	2.25	0.15	0.08	0.23
TCMT110304-MM	0.67	0.21	2.50	0.13	0.06	0.19
TCMT110308-MM	0.67	0.42	2.50	0.17	0.09	0.26
TCMT16T304-MM	0.80	0.25	3.00	0.15	0.08	0.23
TCMT16T308-MM	0.80	0.50	3.00	0.20	0.10	0.30
TCMT16T312-MM	0.80	0.60	3.00	0.24	0.12	0.36
TCMT220408-MM	0.96	0.60	3.60	0.24	0.12	0.36
VBMT160404-MM	0.72	0.23	2.70	0.14	0.07	0.20
VBMT160408-MM	0.72	0.45	2.70	0.18	0.09	0.27
VBMT160412-MM	0.72	0.54	2.70	0.22	0.11	0.32
CCMT060204-KM	0.64	0.20	2.40	0.11	0.06	0.17
CCMT060208-KM	0.64	0.40	2.40	0.15	0.08	0.23
CCMT09T304-KM	0.64	0.25	3.00	0.15	0.08	0.23
CCMT09T308-KM	0.80	0.50	3.00	0.20	0.10	0.30
CCMT120404-KM	0.96	0.30	3.60	0.18	0.09	0.27
CCMT120408-KM	0.96	0.60	3.60	0.24	0.12	0.36
DCMT070204-KM	0.60	0.19	2.25	0.11	0.06	0.17
DCMT070208-KM	0.60	0.38	2.25	0.15	0.08	0.23
DCMT11T304-KM	0.80	0.25	3.00	0.15	0.08	0.23

Plaquette	Profondeur de coupe rec.			Avance recommandée		
	a_p = mm			f_n = mm/tr		
	Min.	max.		Min.	max.	
DCMT11T308-KM	0.80	0.50	3.00	0.20	0.10	0.30
SCMT09T304-KM	0.80	0.25	3.00	0.15	0.08	0.23
SCMT09T308-KM	0.80	0.50	3.00	0.20	0.10	0.30
SCMT120408-KM	0.96	0.60	3.60	0.24	0.12	0.36
TCMT090204-KM	0.60	0.19	2.25	0.11	0.06	0.17
TCMT090208-KM	0.60	0.38	2.25	0.15	0.08	0.23
TCMT110304-KM	0.67	0.21	2.50	0.13	0.06	0.19
TCMT110308-KM	0.67	0.42	2.50	0.17	0.09	0.26
TCMT16T304-KM	0.80	0.25	3.00	0.15	0.08	0.23
TCMT16T308-KM	0.80	0.50	3.00	0.20	0.10	0.30
TCMT16T312-KM	0.80	0.60	3.00	0.24	0.12	0.36
TCMT220408-KM	0.96	0.60	3.60	0.24	0.12	0.36
VBMT160404-KM	0.72	0.23	2.70	0.14	0.07	0.20
VBMT160408-KM	0.72	0.45	2.70	0.18	0.09	0.27
VBMT160412-KM	0.72	0.54	2.70	0.22	0.11	0.32
CCET060201-UM	0.30	0.10	4.00	0.03	0.01	0.06
CCET060201-UM	0.30	0.10	4.00	0.03	0.01	0.08
CCET060202-UM	0.50	0.20	4.00	0.03	0.01	0.06
CCET060202-UM	0.50	0.20	4.00	0.03	0.01	0.08
CCET060204-UM	1.00	0.50	4.00	0.03	0.01	0.06
CCET060204-UM	1.00	0.50	4.00	0.03	0.01	0.08
DCET070200-UM	0.30	0.10	4.00	0.03	0.01	0.06
DCET070201-UM	0.30	0.10	4.00	0.03	0.01	0.06
DCET070201-UM	0.50	0.10	4.00	0.03	0.01	0.06
DCET11T301-UM	0.30	0.10	4.00	0.03	0.01	0.06
DCET11T302-UM	0.30	0.20	4.00	0.03	0.01	0.06
DCET11T304-UM	1.25	0.50	4.00	0.05	0.02	0.10
VCET110301-UM	0.30	0.10	4.00	0.03	0.01	0.06
VCET110302-UM	0.50	0.20	4.00	0.03	0.02	0.08
RCMT0502M0	1.00	0.50	2.00	0.112	0.032	0.158
RCMT0602M0	1.50	0.50	2.40	0.15	0.038	0.173
RCMT0803M0	2.00	0.80	3.20	0.20	0.051	0.253
RCMT10T3M0	2.50	1.00	4.00	0.25	0.063	0.316
RCMT1204M0	3.00	1.20	4.80	0.30	0.076	0.379
RCMT1606M0	3.50	1.60	6.40	0.374	0.101	0.506
RCMT2006M0	4.00	2.00	8.00	0.447	0.126	0.632
RCMT2507M0	5.00	2.50	10.00	0.559	0.158	0.791
RCMT3209M0	6.00	3.20	12.80	0.693	0.202	1.012
RCGX0602M0-AL	1.00	0.60	2.40	0.245	0.126	0.379
RCGX1204M0-AL	2.50	1.20	4.80	0.455	0.19	0.79
SCGX09T308-AL	1.50	0.50	5.00	0.30	0.15	0.60
TCGX06T104-AL	1.00	0.50	2.00	0.20	0.10	0.30
TCGX110208-AL	1.50	0.50	5.00	0.30	0.15	0.60
TCGX110302-AL	1.00	0.30	5.00	0.12	0.05	0.15
TCGX110304-AL	1.50	0.50	5.00	0.20	0.10	0.30
TCGX110308-AL	1.50	0.50	5.00	0.30	0.15	0.60
VCGX110302-AL	1.00	0.30	3.00	0.12	0.05	0.15
VCGX110304-AL	1.50	0.50	3.00	0.20	0.10	0.30
VCGX220520-AL	1.50	0.50	7.00	0.60	0.25	1.00
VCGX220530-AL	1.50	0.50	7.00	0.60	0.25	1.00
CCMT060208-PR	1.60	0.80	3.20	0.19	0.09	0.26
CCMT09T308-PR	2.00	1.00	4.00	0.25	0.12	0.35
CCMT09T312-PR	2.00	1.20	4.00	0.30	0.14	0.42
CCMT120408-PR	2.40	1.20	4.80	0.30	0.14	0.42
CCMT120412-PR	2.40	1.44	4.80	0.36	0.17	0.50
DCMT11T308-PR	2.00	1.00	4.00	0.25	0.12	0.35
DCMT11T312-PR	2.00	1.20	4.00	0.30	0.14	0.42
SCMT09T308-PR	2.00	1.00	4.00	0.25	0.12	0.35
SCMT09T312-PR	2.00	1.20	4.00	0.30	0.14	0.42
SCMT120408-PR	2.40	1.20	4.80	0.30	0.14	0.42
SCMT120412-PR	2.40	1.44	4.80	0.36	0.17	0.50
TCMT110308-PR	1.50	0.75	3.00	0.21	0.10	0.30
TCMT110312-PR	1.50	0.90	3.00	0.26	0.12	0.36
TCMT16T308-PR	2.00	1.00	4.00	0.25	0.12	0.35
TCMT16T312-PR	2.00	1.20	4.00	0.30	0.14	0.42
TCMT220408-PR	2.40	1.20	4.80	0.30	0.14	0.42
TCMT220412-PR	2.40	1.44	4.80	0.36	0.17	0.50
VBMT160408-PR	1.80	0.90	3.60	0.23	0.11	0.32
VBMT160412-PR	1.80	1.08	3.60	0.27	0.13	0.38
CCMT060208-MR	1.60	0.80	3.20	0.19	0.09	0.26
CCMT09T308-MR	2.00	1.00	4.00	0.25	0.12	0.35
CCMT09T312-MR	2.00	1.20	4.00	0.30	0.14	0.42
CCMT120408-MR	2.40	1.20	4.80	0.30	0.14	0.42

Profondeur de coupe et avance recommandées, pouces

Plaquettes T-Max® P de forme de base négative

Plaquette	Profondeur de coupe rec.			Avance recommandée		
	a _p = pouces			f _n = pource/tr		
	Min.	max.		Min.	max.	
CNMG321-WF	.02	.012	.059	.006	.002	.01
CNMG322-WF	.039	.012	.079	.012	.004	.02
CNMG431-WF	.016	.01	.118	.006	.002	.01
CNMG432-WF	.039	.01	.157	.012	.004	.02
CNMG433-WF	.059	.016	.157	.02	.008	.024
DNMG331-WF	.039	.008	.059	.008	.003	.012
DNMG332-WF	.039	.008	.118	.012	.004	.016
DNMG431-WF	.031	.008	.118	.008	.003	.012
DNMG432-WF	.059	.008	.118	.012	.004	.016
DNMG433-WF	.059	.016	.138	.016	.006	.022
DNMG441-WF	.031	.008	.118	.008	.003	.012
DNMG442-WF	.059	.008	.118	.012	.004	.016
DNMG443-WF	.059	.016	.138	.016	.006	.022
TNMG331-WF	.039	.008	.118	.008	.003	.012
TNMG332-WF	.059	.008	.118	.012	.004	.016
WNMG331-WF	.016	.01	.079	.006	.002	.01
WNMG332-WF	.039	.01	.118	.012	.004	.02
WNMG431-WF	.016	.01	.118	.006	.002	.01
WNMG432-WF	.039	.01	.157	.012	.004	.02
WNMG433-WF	.059	.016	.157	.02	.008	.024
CNMG321-PF	.016	.01	.059	.006	.003	.012
CNMG322-PF	.016	.012	.059	.006	.004	.012
CNMG431-PF	.016	.01	.059	.006	.003	.012
CNMG432-PF	.016	.012	.059	.008	.004	.016
CNMG433-PF	.031	.014	.059	.01	.006	.02
DNMG331-PF	.016	.01	.059	.006	.003	.012
DNMG332-PF	.016	.012	.059	.008	.004	.016
DNMG333-PF	.031	.014	.059	.01	.006	.02
DNMG431-PF	.016	.01	.059	.006	.003	.012
DNMG432-PF	.016	.012	.059	.008	.004	.016
DNMG433-PF	.031	.014	.059	.01	.006	.02
DNMG441-PF	.016	.01	.059	.006	.003	.012
DNMG442-PF	.016	.012	.059	.008	.004	.016
DNMG443-PF	.031	.014	.059	.01	.006	.02
SNMG432-PF	.016	.012	.059	.008	.004	.016
SNMG433-PF	.031	.014	.059	.01	.006	.02
TNMG331-PF	.016	.01	.059	.006	.003	.012
TNMG332-PF	.016	.012	.059	.008	.004	.016
TNMG333-PF	.031	.014	.059	.01	.006	.02
TNMG432-PF	.016	.012	.059	.008	.004	.016
TNMG433-PF	.031	.014	.059	.01	.006	.02
VNMG331-PF	.016	.01	.059	.006	.003	.012
VNMG332-PF	.016	.012	.059	.008	.004	.016
WNMG331-PF	.016	.01	.059	.006	.003	.012
WNMG332-PF	.016	.012	.059	.008	.004	.016
WNMG333-PF	.031	.016	.059	.01	.006	.02
WNMG431-PF	.016	.01	.059	.006	.003	.012
WNMG432-PF	.016	.012	.059	.008	.004	.016
WNMG433-PF	.031	.016	.059	.01	.006	.02
CNMG431-MF	.016	.004	.059	.006	.002	.012
CNMG432-MF	.016	.004	.059	.008	.004	.016
CNMG433-MF	.031	.008	.098	.01	.006	.02
DNMG331-MF	.016	.004	.059	.006	.002	.012
DNMG332-MF	.016	.004	.059	.008	.004	.016
DNMG431-MF	.016	.004	.059	.006	.002	.012
DNMG432-MF	.016	.004	.059	.008	.004	.016
DNMG433-MF	.031	.008	.098	.01	.006	.02
DNMG441-MF	.016	.004	.059	.006	.002	.012
DNMG442-MF	.016	.004	.059	.008	.004	.016
DNMG443-MF	.031	.008	.098	.01	.006	.02
SNMG431-MF	.016	.004	.059	.006	.002	.012
SNMG432-MF	.016	.004	.059	.008	.004	.016
TNMG331-MF	.016	.004	.059	.006	.002	.012
TNMG332-MF	.016	.004	.059	.008	.004	.016
TNMG333-MF	.031	.008	.098	.01	.006	.02
VNMG331-MF	.016	.004	.059	.006	.002	.012
VNMG332-MF	.031	.008	.098	.006	.003	.012
WNMG331-MF	.016	.004	.059	.006	.002	.012
WNMG332-MF	.016	.004	.059	.008	.004	.016
WNMG431-MF	.016	.004	.059	.006	.002	.012
WNMG432-MF	.016	.004	.059	.008	.004	.016
CNMG431-KF	.02	.006	.079	.006	.003	.01
CNMG432-KF	.02	.006	.079	.008	.004	.012
CNMG433-KF	.039	.008	.098	.01	.004	.014
DNMG331-KF	.02	.006	.079	.006	.003	.01
DNMG332-KF	.02	.006	.079	.008	.004	.012
DNMG431-KF	.02	.006	.079	.006	.003	.01
DNMG432-KF	.02	.006	.079	.008	.004	.012
DNMG433-KF	.039	.008	.098	.01	.004	.014
DNMG441-KF	.02	.006	.079	.006	.003	.01
DNMG442-KF	.02	.006	.079	.008	.004	.012
DNMG443-KF	.039	.008	.098	.01	.004	.014
TNMG331-KF	.02	.006	.079	.006	.003	.01
TNMG332-KF	.02	.006	.079	.008	.004	.012
WNMG331-KF	.02	.006	.079	.006	.003	.01
WNMG332-KF	.02	.006	.079	.008	.004	.012
WNMG431-KF	.02	.006	.079	.006	.003	.01
WNMG432-KF	.02	.006	.079	.008	.004	.012
WNMG433-KF	.039	.008	.098	.01	.004	.014
CNMG432-WMX	.118	.02	.197	.018	.006	.028
CNMG433-WMX	.138	.031	.236	.02	.008	.03
CNMG542-WMX	.118	.02	.197	.018	.006	.028
CNMG543-WMX	.138	.031	.236	.02	.008	.03
DNMG432-WMX	.118	.02	.197	.018	.006	.028
DNMG433-WMX	.138	.031	.236	.02	.008	.03
DNMG442-WMX	.118	.02	.197	.018	.006	.028
DNMG443-WMX	.138	.031	.236	.02	.008	.03
DNMG444-WMX	.138	.02	.236	.02	.008	.031
TNMG432-WMX	.118	.02	.197	.018	.006	.028
TNMG433-WMX	.138	.031	.236	.02	.008	.03
WNMG332-WMX	.118	.02	.197	.018	.006	.028
WNMG333-WMX	.138	.031	.236	.02	.008	.03
WNMG432-WMX	.118	.02	.197	.018	.006	.028
WNMG433-WMX	.138	.031	.236	.02	.008	.03
CNMG321-PM	.079	.016	.157	.008	.004	.012
CNMG322-PM	.079	.02	.157	.012	.006	.02
CNMG431-PM	.118	.016	.217	.008	.004	.012
CNMG432-PM	.118	.02	.217	.012	.006	.02
CNMG433-PM	.118	.031	.217	.014	.007	.024
CNMG434-PM	.118	.039	.217	.016	.009	.026
CNMG542-PM	.157	.02	.283	.012	.006	.02
CNMG543-PM	.157	.031	.283	.014	.007	.024
CNMG544-PM	.157	.039	.283	.016	.009	.026
CNMG642-PM	.157	.02	.339	.012	.006	.02
CNMG643-PM	.157	.031	.339	.014	.007	.024
CNMG644-PM	.157	.039	.339	.016	.009	.026
DNMG331-PM	.079	.016	.197	.008	.004	.012
DNMG332-PM	.079	.02	.197	.012	.006	.02
DNMG333-PM	.079	.031	.197	.014	.007	.02
DNMG431-PM	.118	.016	.236	.008	.004	.012
DNMG432-PM	.118	.02	.236	.012	.006	.02
DNMG433-PM	.118	.031	.236	.014	.007	.024
DNMG441-PM	.118	.016	.236	.008	.004	.012
DNMG442-PM	.118	.02	.236	.012	.006	.02
DNMG443-PM	.118	.031	.236	.014	.007	.024
DNMG444-PM	.118	.039	.236	.016	.009	.026
SNMG321-PM	.079	.016	.177	.008	.004	.012
SNMG322-PM	.079	.02	.177	.012	.006	.02
SNMG431-PM	.118	.016	.236	.008	.004	.012
SNMG432-PM	.118	.02	.236	.012	.006	.02
SNMG433-PM	.118	.031	.236	.014	.007	.024
SNMG434-PM	.118	.039	.236	.016	.009	.026
SNMG543-PM	.157	.031	.295	.014	.007	.024
SNMG544-PM	.157	.039	.295	.016	.009	.026
TNMG331-PM	.118	.016	.197	.008	.004	.012
TNMG332-PM	.118	.02	.197	.012	.006	.02
TNMG333-PM	.118	.031	.197	.014	.007	.024
TNMG431-PM	.157	.016	.26	.008	.004	.012
TNMG432-PM	.157	.02	.26	.012	.006	.02
TNMG433-PM	.157	.031	.26	.014	.007	.024
TNMG434-PM	.157	.039	.26	.016	.009	.026
VNMG332-PM	.079	.02	.157	.012	.006	.02
VNMG333-PM	.079	.031	.157	.014	.007	.024
WNMG332-PM	.079	.02	.118	.012	.006	.02
WNMG333-PM	.079	.031	.118	.014	.007	.024