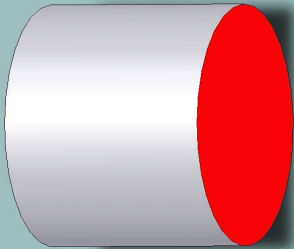
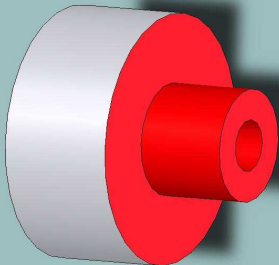
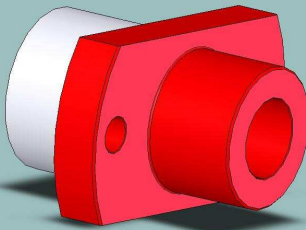
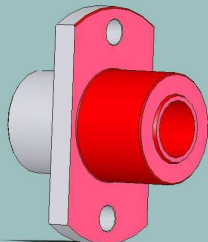


## GAMME GUIDE PISTON TOUR 3 AXES

PHASE	MACHINE	Opérations	Croquis de phase
<b>1010</b>	<b>Scie à ruban</b>	<b>Débit</b>  Diam 80 X Long 60	
<b>2010</b>	<b>Tour //</b>	<b>Prise de mors</b>  Diam 36 x long 25 x long 59 Percer débouchant diam 16,5	
<b>3010</b>	<b>TCN 3 AXES</b>	<b>TCN 1</b>  Ebaucher finir profil exter <b>1, 2, 3, 4, 5, 11, 15</b> Ebaucher finir profil inter <b>6, 7, 8, 9</b> Pointer, percer <b>10, 14</b> Fraisier <b>12, 13</b>	
<b>3020</b>	<b>TCN 2 AXES</b>	<b>TCN 2</b>  Ebaucher finir profil exter Ebaucher finir profil inter	
<b>4010</b>	<b>Opération manuelle</b>	<b>Ebavurage</b>  Ebavurer toutes les arêtes vives	