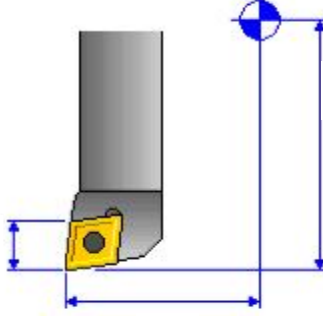
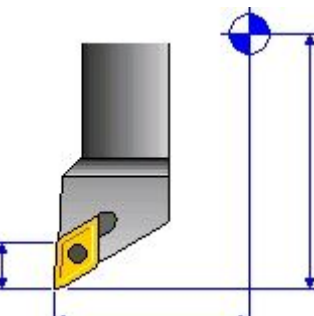
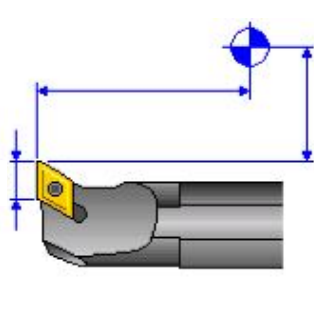

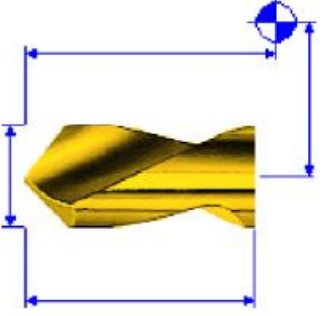
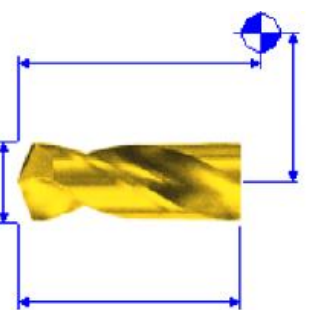
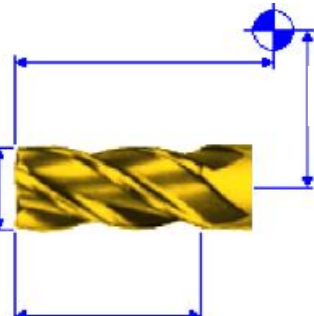
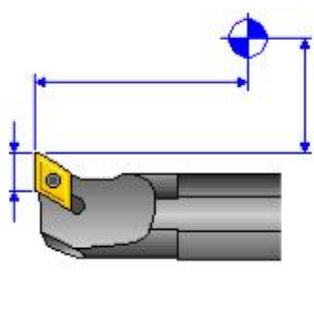
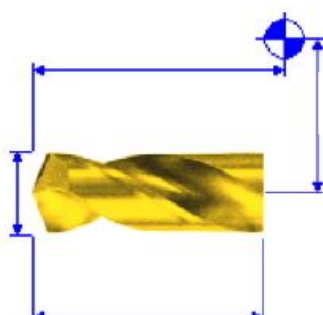
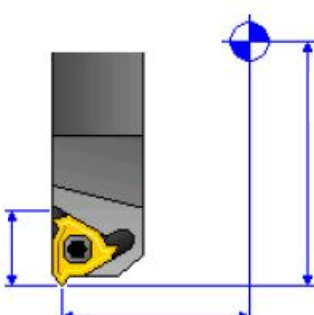
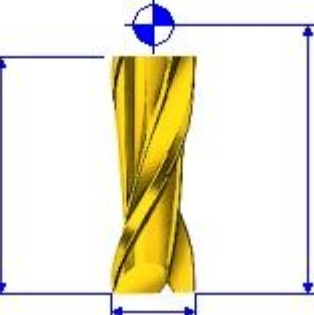
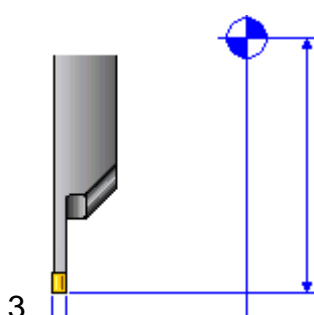


## OUTILLAGES DISPONIBLES SUR POSTE

			
<p>Outil à charioter dresser d'extérieur PCLN 20 20 K09 Vc = 220 m/min f = 0.1 mm/tr</p>	<p>Outil à charioter dresser d'extérieur SVJBL 20 20 K09 Vc = 290 m/min f = 0.05 mm/tr</p>	<p>Outil à contourner d'intérieur (Dmini=13) S 10 K L SDUC 07 Vc = 150 m/min f = 0.1 mm/tr</p>	<p>Butée Vf = 100 mm/min</p>
			
<p>Foret à pointer Ø10 N = 1500 tr/min f = 0.1 mm/tr</p>	<p>Foret Ø15.5 N = 800 tr/min f = 0.1 mm/tr</p>	<p>Fraise 2 tailles Ø14 Outil tournant N = 800 tr/min Vf = 320 mm/min 4 dents</p>	<p>Outil à contourner d'intérieur (Dmini=16) S 10 K L SDUC 07 Vc = 120 m/min f = 0.1 mm/tr</p>
			
<p>Foret Ø5 Outil tournant N = 2000 tr/min f = 0.05 mm/tr</p>	<p>Outil à fileter d'extérieur (pas 0.5-3) 166.0FG.2020-16 Vc = 100 m/min f = 1.5 mm/tr</p>	<p>Fraise 2 tailles Ø8 Outil tournant N = 1000 tr/min Vf = 400 mm/min 2 dents</p>	<p>Lame pour tronçonnage Vc = 100 m/min f = 0.08 mm/tr</p>