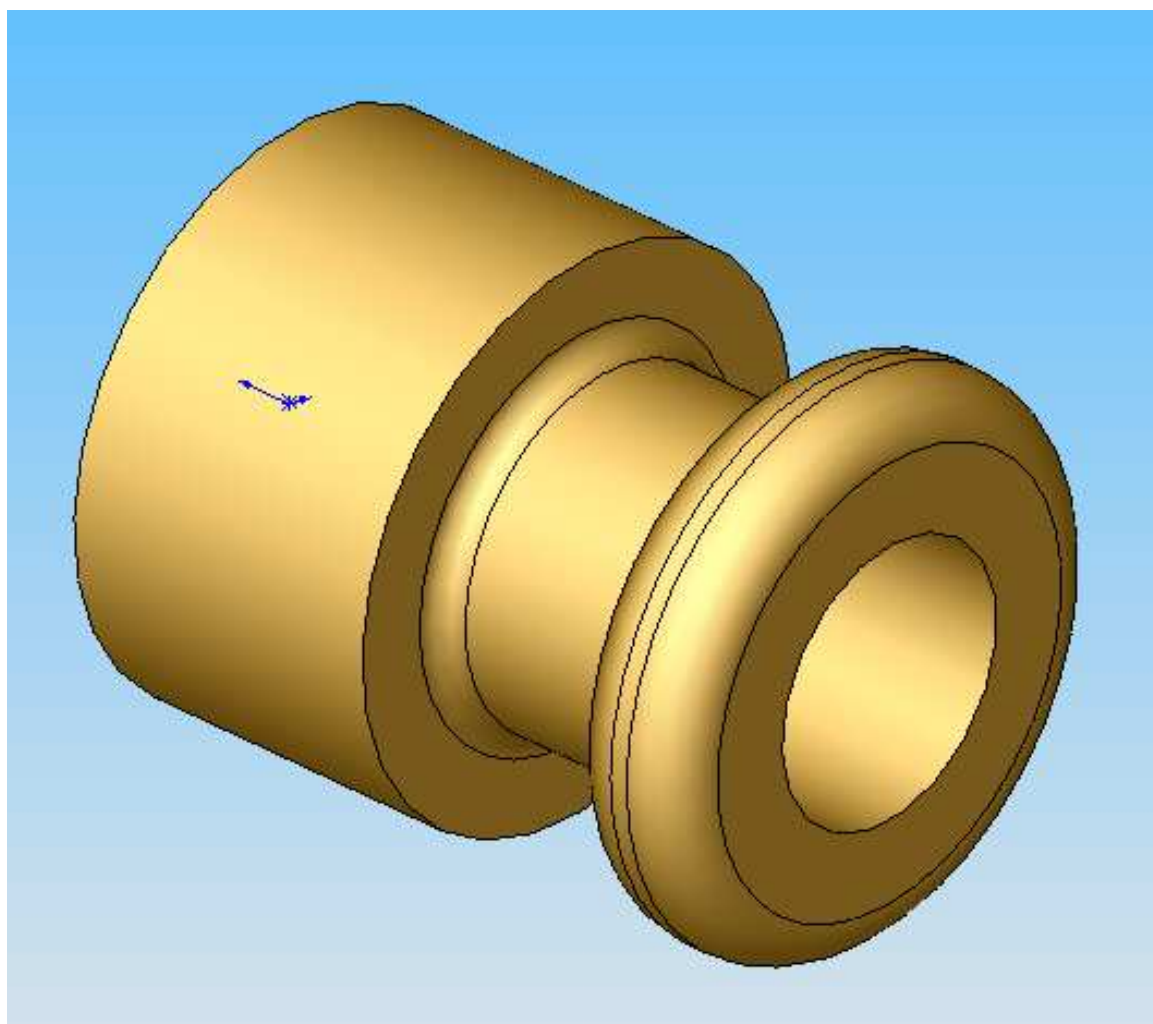
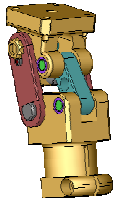
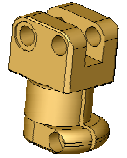


PROTHESE DE GENOU GENOU INFERIEUR PHASE 100



Ensemble :GENOU
PROTHETIQUE

CONTRAT DE PHASE N°100

PAGE**DP2/6****Pièce :**GENOU
INFERIEUR**Porte-pièce :**

Mors dur

Brut :

Ø60 x 78

Matière :

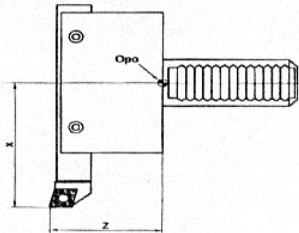
EN – AW 2017

Machine :

Tour CN 2 axes

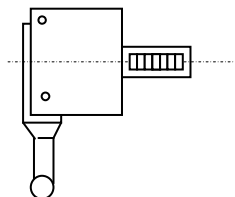
N°programme :

%

Plaquette : CNMG 120404 – WF
Porte-plaquette : PCLNR 2020K - 12**OPÉRATION : 1**Dressage
Profil 1**OUTIL**

T1

D1

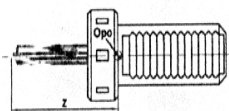
Dresser

Outils : SRDCN2020

OPÉRATION : 2Détourer
Profil 2,3,4,7**OUTIL**

T11

D11

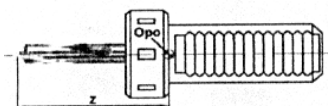
Charioter-Dresser

Foret à pointer Ø8 HSS

OPÉRATION : 3Pointage
Profil 5,6**OUTIL**

T9

D9

Pointer

Foret Ø16 HSS

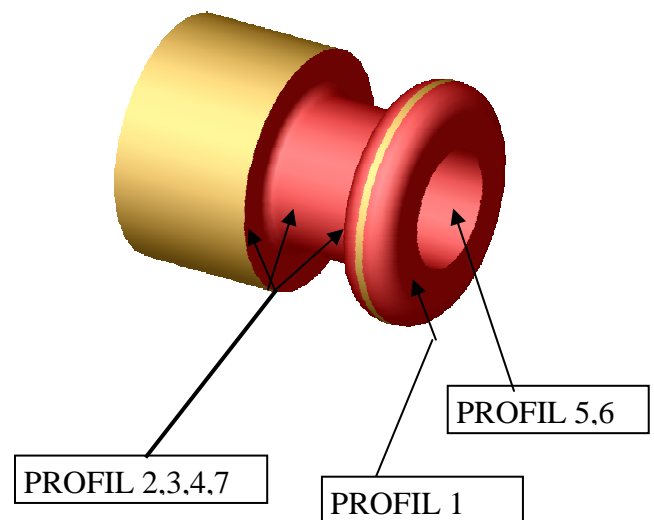
OPÉRATION : 4Perçage
Profil 5,6**OUTIL**

T5

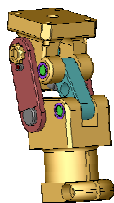
D5

Percer**REPÉRAGE**des **PROFILS** et des **SURFACES**

(vue en coupe)



Ensemble :
GENOU
PROTHETIQUE

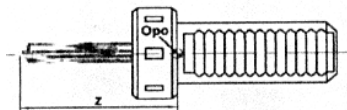
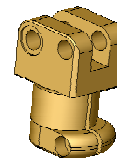


CONTRAT DE PHASE N°100

PAGE

DP3/6

Pièce :
GENOU
INFERIEUR



Foret Ø28 HSS

Percer

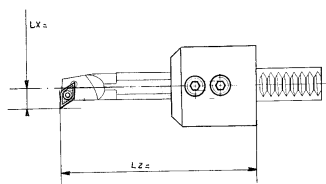
OPÉRATION : 5

Perçage
Profil 5,6

OUTIL

T3

D3



OUTIL A ALESER

Aléser

OPÉRATION : 6

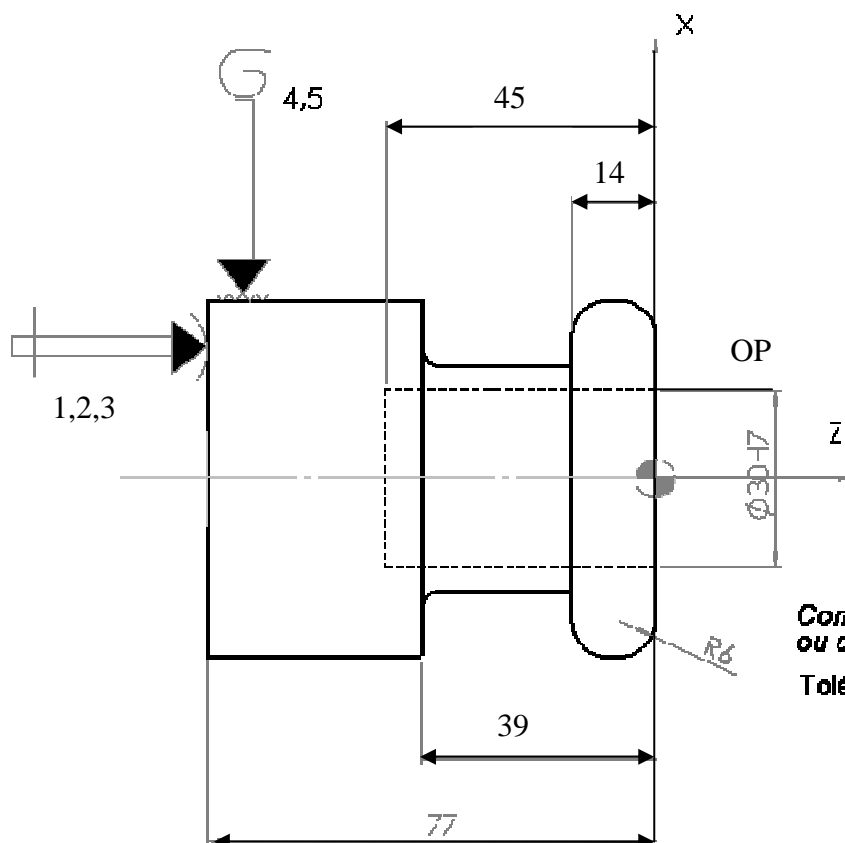
Perçage
Profil 5,6

OUTIL

T7

D7

DESSIN de PHASE **COTES FABRIQUEES**



Congès non cotés : R = 1 à 2 mm
ou chanfreins de 1 à 2 mm à 45°

Tolérance générale : ISO 2768 mK