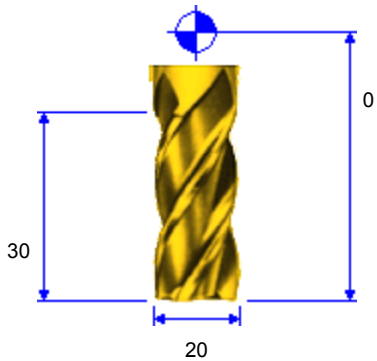
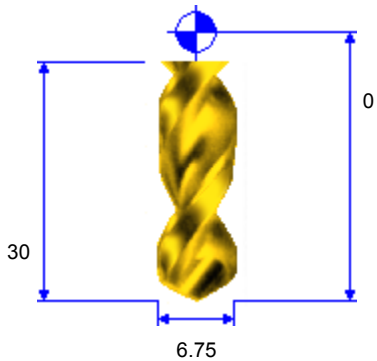
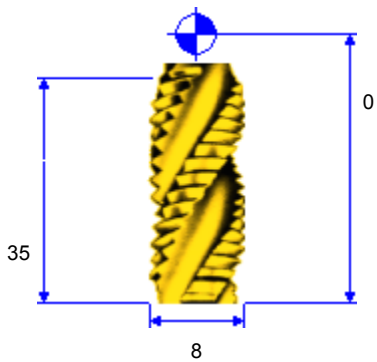


<div>FICHE OUTIL</div> <div>Phase 30</div>		Ensemble	Machine speciale		<div>EXAMEN</div> <div>U32</div> <div>BAC PRO</div>	<div>3</div> <div>3</div>
		Pièce	Palier			
		Matière	2017 - Al Cu4 Mg Si			
<div>FRAISAGE</div> <div>CU300 H</div> <div>DT6.3</div>		Série	2		Nom	Examen U32
		Programme	%		Date	06/12/2007
		Fichier				
<div>Outil</div> <div>Fraise 2 Tailles Monobloc</div> <div>JAUGE DONNEE</div>		T9	Vc m/min	150		
			N tr/min	2387		
		D9	fz mm/dt	0.15		
			Vf mm/min	1074		
		Jauge X	Rotation	Horaire		
			Lubrification	2		
			Tc min	15		
			Ti min	1		
<div>Outil</div> <div>Foret ARS Coupe Alu</div> <div>JAUGE DONNEE</div>		T10	Vc m/min	80		
			N tr/min	3773		
		D10	f mm/tr	0.08		
			Vf mm/min	302		
		Jauge X	Rotation	Horaire		
			Lubrification	2		
			Tc min			
			Ti min	1		
<div>Outil</div> <div>Taraud, entrée C, hélice à droite, DIN 371 M8</div> <div>JAUGE DONNEE</div>		T11	Vc m/min	15		
			N tr/min	597		
		D11	f mm/tr	1.25		
			Vf mm/min	746		
		Jauge X	Rotation	Horaire		
			Lubrification	2		
			Tc min			
			Ti min	1		