FICHE OUTIL
Phase 30

FRAISAGE
CU300 H

DT6.2

Ensemble	**Machine speciale**
Pièce	**Palier**
Matière	**2017 - Al Cu4 Mg Si**
Série	**2**
Programme	**%1000**
Fichier	

EXAMEN U32 BAC PRO

Nom	**Examen U32**		
Date	**06/12/2007**		

Outil

Foret à Pointer

JAUGE DONNEE

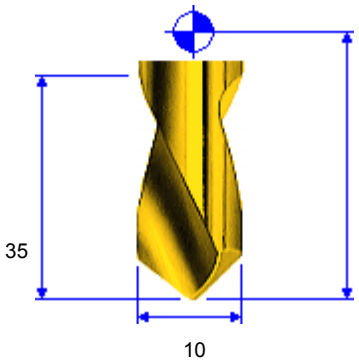
T5

D5

Jauge X

Jauge Z

Vc m/min	100
N tr/min	3183
f mm/tr	0.08
Vf mm/min	255
Rotation	Horaire
Lubrif.	0
Tc min	
Ti min	1



Outil

Foret ARS Coupe Alu

JAUGE DONNEE

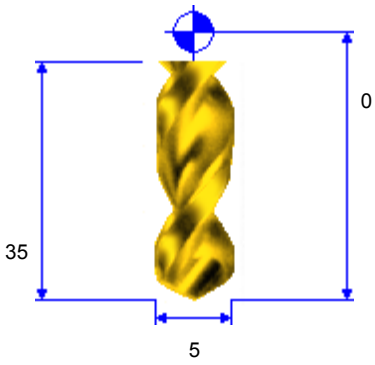
T6

D6

Jauge X

Jauge Z

Vc m/min	60
N tr/min	3820
f mm/tr	0.05
Vf mm/min	191
Rotation	Horaire
Lubrif.	2
Tc min	1
Ti min	1



Outil

Taraud, entrée C, hélice à droite, DIN 371 M6

JAUGE A DETERMINER

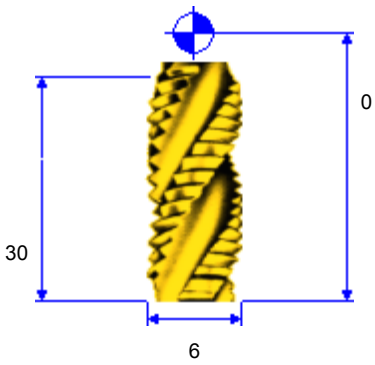
T7

D7

Jauge X

Jauge Z

Vc m/min	11
N tr/min	600
f mm/tr	1
Vf mm/min	600
Rotation	Horaire
Lubrif.	2
Tc min	
Ti min	1



Outil

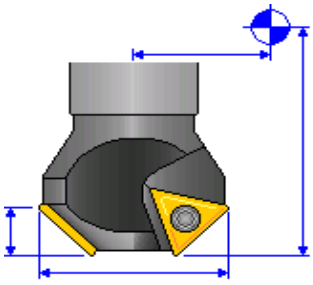
Fraise à Chanfreiner

JAUGE A DETERMINER

T8

D8

Jauge X

Jauge Z

Vc m/min	220
N tr/min	2801
fz mm/dt	0.2
Vf mm/min	1681
Rotation	Horaire
Lubrif.	2
Tc min	
Ti min	1